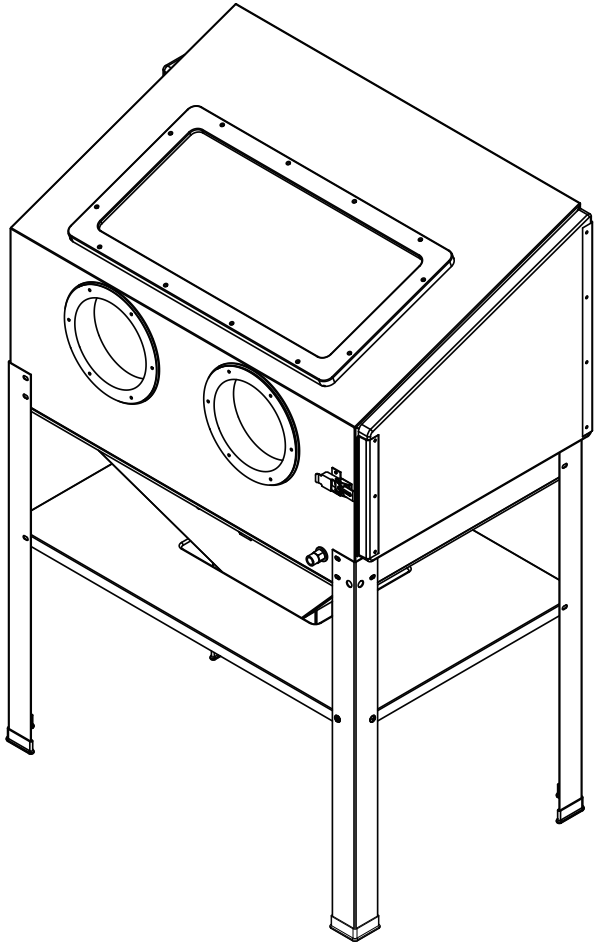


# 220L VERTICAL SANDBLAST CABINET

## OPERATING INSTRUCTIONS AND PARTS MANUAL

MODEL: SBC220



**Please read and save these instructions.**

Read through this owner's manual carefully before using product. Protect yourself and others by observing all safety information, warnings, and cautions. Failure to comply with instructions could result in personal injury and/or damage to product or property. Please retain instructions for future reference.

# SPECIFICATIONS

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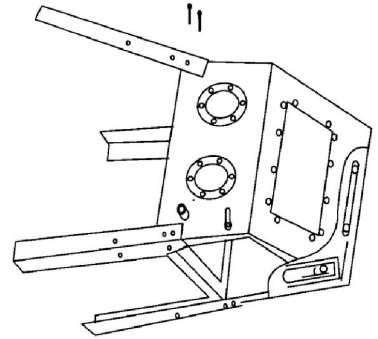
<b>CHARACTERISTIC</b>	<b>VALUE</b>
Overall dimensions	860MM X 560MM x 1390MM
Gross Weight/Net Weight	47KGS/43KGS
Electrical Requirements of light	110V/230V
Maximum operation pressure	125PSI

## **WARNING**

**WEAR GOGGLES or SAFETY GLASSES DURING OPERATION. GLASS LENS IS 5MM TEMPERED, BUT STILL BREAK. Replace only with Tempered or Safety Glass. Size: 610MMx300MM.**

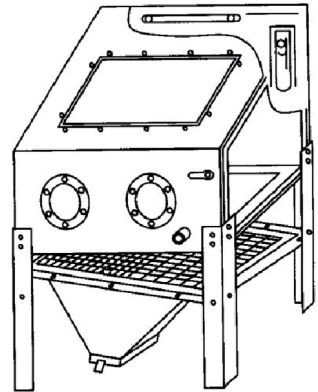
## LEG INSTALLATION

1. Place cabinet on its back on a table or Bench.
2. Remove M6 x 12 bolts nuts lock washer & washers from bolt packet.
3. insert M6 x 12 bolt through leg & into cabinet.
4. Place M6 washer and M6 lock washer over bolt and M6 hex nut. Hand tighten.
5. Repeat above for remaining three legs.



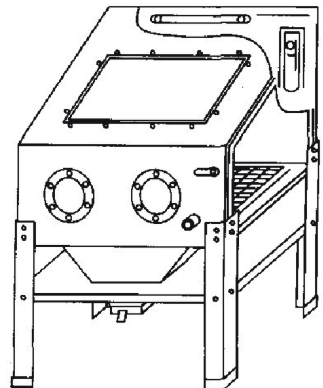
## FUNNEL, NET AND FRAME FOUNDATION OF NET INSTALLATION

1. Stand cabinet upright.
2. Place net on funnel.
3. Remove four M6 x 20 bolts and washers and four hex nuts from bolt package.
4. Insert four M6 x 20 bolts and washers through holes in funnel frame foundation into cabinet. Place washers and nuts over bolts and tighten.



## SHELF INSTALLATION

1. Stand cabinet upright.
2. Remove eight M6 x 12 bolts, 16 washers and eight hex nuts from bolt package.
3. Insert eight M6x12 bolts and washers through holes in leg and shelf, place washers and M6 lock washers and nuts over bolts and tighten.
4. Tighten leg bolts and level cabinet.

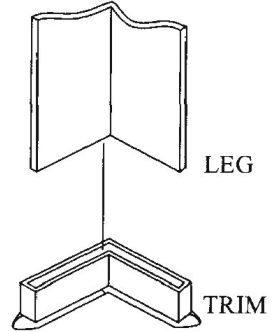


## CABINET LEG TRIM MOULDING

Enclosed are four trim Mouldings for bottom of cabinet legs. They may be pushed in place, without tools.

## AIR REQUIREMENTS:

For best results, we recommend a good 5 HP air compressor. A small nozzle/air jet combo is use with a 3 HP air compressor.



## HOW IT WORKS

Your shop air hose enters front opening of cabinet and is connected to the air inlet of power gun. Bottom handle of gun has 1/4" pipe threads which will fit most air hose. Cabinet pickup tube leads to clear siphon hose which connects to gun head assembly.

Pour glass beads or other abrasive into cabinet hopper through the side loading door. Place parts to be blasted in cabinet and close door. With hands in cabinet gloves aim power gun at object, pull trigger and let our unique siphon recycling system do the rest. Rust, paint and scale are quickly removed, leaving the original metal clean and intact. Abrasive drops to the bottom of cabinet for continual recycling each time power gun is activated.

Abrasive can be re-used until it eventually breaks down or becomes dusty. To discard worn abrasive simply place empty box under spring loaded trap door. Add more abrasive and resume blasting.

Your shop vac connects to vacuum ferrule is necessary to remove the dust created in blasting. When using a shop vacuum, be sure to install the paper filter over the standard filter. Otherwise, abrasive could work its way into the vacuum motor, causing bearing failure.

At right front of cabinet is an opening for your air hose from your compressor. An ordinary 3/8" ID air hose should fit through this opening, connect your air hose should fit through this opening. Connect your air hose to bottom handle of power gun by screwing into place(use teflon tape or pipe compound-do not over tighten). Close door and pull trigger a few times to test operation. You are now ready to add abrasive.

# ASSEMBLY

Add suitable abrasive by pouring through side door opening and allowing it to fill funnel area. Do not over fill (1/2 full below work area screen is best).

**NOTE:** use a fine grade of abrasive to prevent clogging. We recommend straining through a double layer of ordinary window screen. If it passes through the screen, it will pass through the nozzle. **YOU ARE READY TO START BLASTING.**

## Parts List

#	Description	Qty.	#	Description	Qty.
1	Cabinet	1	22	Knob	1
2	Guard ring of intake vent	1	23	Air adapter nut	1
3	Cover of behind intake vent	1	24	Light low voltage	1
4	Hinge	1	25	Light clamp	2
5	Plastic door	1	26	Steel screen	1
6	Metal liner	1	27	Sealant cotton	1
7	Gloves, pair	1	28	Cabinet funnel	1
8	Clamp for glove	2	29	Abrasive suction pipe	1
9	Mounting ring glove	2	30	Abrasive removal cover	1
10	Rubber insert	2	31	Cover lock	1
11	Suction flange	1	32	Shelf	1
12	Cover of suction flange	1	33	Legs	4
13	Switch	1	34	Feet	4
14	Switch box low voltage	1	35	Abrasive intake hose	1
15	Plug low voltage	1	36	Abrasive gun	1
16	Adaptor	1	37	Nozzle adapter nut	1
17	Plastic frame	1	38	Nozzle	4
18	Plexiglass 610*300*1.5 (For NONE CE Model)	1	39	Clamp( 4> 20)	1
	Plexiglass 610*300*3.5 (For CE Model)	1	40	Air hose adapter	2
19	Glass (For NONE CE Model)	1	41	Clamp( 4> 10- 4> 13)	2
20	Sealing Cotton ̢3.0*22(For NONE CE Model)	1	42	Air hose	1
	Sealing Cotton ̢6.0*22(For CE Model)		43	Flat washer	2
21	Sealant cotton	1			

# Parts List

